

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
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|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>045.42320ZN</b>       | <b>L.22/0035/8 R</b>           |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>4,2X32</b>                  |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics       | Specifications |      | Result      | OK | Rej |
|-----------------------|----------------|------|-------------|----|-----|
|                       | min.           | max  |             |    |     |
| HEAD THICKNESS (+U)   | 4,00           | 4,25 | 4,130-4,160 | 10 | 0   |
| WASHER DIAMETER       | 8,20           | 8,80 | 8,450-8,670 | 10 | 0   |
| WASHER THICKNESS      | 0,8 MIN.       |      | 0,920-0,940 | 10 | 0   |
| MAJOR DIAMETER        | 4,04           | 4,22 | 4,130-4,150 | 10 | 0   |
| DRILLING POINT LENGHT | REF 0,50       |      | 3,43-3,44   | 10 | 0   |
| DRILLING POINT WIDTH  | 3,35           | 3,60 | 3,420-3,450 | 10 | 0   |
| LENGHT                | 4,00           | 4,25 | 4,130-4,160 | 10 | 0   |
| HEX A/F               | 6,78           | 7,00 | 6,810-6,830 | 10 | 0   |
| HEX A/C               | MIN 7,590      |      | 7,850-7,860 | 10 | 0   |
| G VALUE               | MAX 1,4        |      | 1,260-1,3   | 10 | 0   |
| VISUAL                |                |      | OK          | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N°1UX01                    | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value | 20   | 77   | 19   | 2    | 5    | 1    | 1    | 2    | 1    | 30   | 1    |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

|      |
|------|
| DIA  |
| (mm) |
| 5,50 |